## LISTING OF CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application:

Claims 1 through 9 (Canceled).

Claim 10. (Currently Amended) A method for processing a textile piece, comprising:

placing the textile piece on a non-porous mask having a shape corresponding to at least a portion of the textile piece;

moving a pick-up head above the textile piece, said pick-up head having a shape corresponding to said shape of said non-porous mask;

moving said pick-up head to carry the textile piece and said non-porous mask to a processing area;

processing a processed portion of the textile piece while a non-processed portion of the textile piece is held between said non-porous mask and said pick-up head; and drawing suction through said pick-up head so that the textile piece is held between said non-porous mask and said pick-up head.

Claim 11. (Canceled).

Claim 12. (Previously Presented) The method as in claim 11, further comprising moving said pick-up head to carry the textile piece and said non-porous mask to an arrival area.

Claim 13. (Canceled).

Claim 14. (Currently Amended) The method as in claim [[13]] 10, wherein said non-processed portion is an internal surface of the textile piece and said processed portion is a marginal surface surrounding at least a portion of said internal surface.

- Claim 15. (Currently Amended) The method as in claim 1[[3]]0, wherein said processed portion comprises a central part of the textile piece.
- Claim 16. (Currently Amended) The method as in claim 1[[3]]0, wherein said processing comprises cutting the textile piece.
- Claim 17. (Currently Amended) A device for processing a porous textile piece, comprising:

a non-porous mask having a shape corresponding to at least a portion of the textile piece; and

a pick-up head having a suction plate, said suction plate having a shape corresponding to said shape of said non-porous mask, wherein suction applied by said suction plate sandwiches the textile piece between said non-porous mask and said suction plate; and

a processing area for processing the textile piece while the textile piece is sandwiched between said non-porous mask and said suction plate.

- Claim 18. (Previously Presented) The device as in claim 17, further comprising a device for moving said pick-up head while the textile piece is sandwiched between said non-porous mask and said suction plate.
- Claim 19. (Previously Presented) The device as in claim 18, wherein said device for moving said pick-up head comprises a multi-axis robot.

Claim 20. (Canceled).

Claim 21. (Currently Amended) The device as in claim [[20]]17, further comprising a departure area for picking up the textile piece before processing at said processing area and an arrival area for placing the textile piece after processing at said processing area.

Claim 22. (Previously Presented) The device as in claim 17, wherein said suction plate comprises two separated parts.